



## Commercial Air Conditioning Systems

Functionality, Versatility and Comfort for Every Environment

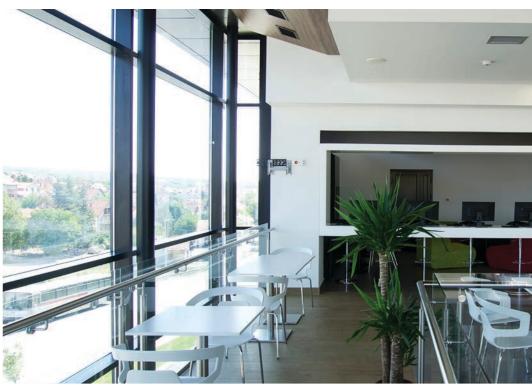


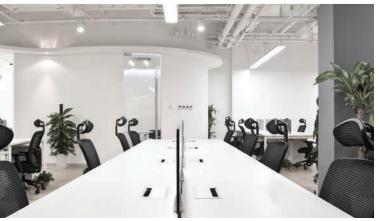














# The next generation of R32 Mr Slim Range is here!

Our extended Mr Slim Range now offers a wide selection of market leading R32 solutions in addition to a base range of R410A models. The new R32 range additions feature the latest in super-efficient and more environmentally friendly R32 refrigerant, enabling the integration of more cost savings into any HVAC design. Featuring a GWP of just 675, R32 refrigerant is highly energy efficient and with a volumetric capacity that is around 20% higher compared to R410A, system refrigerant volumes are significantly lower.

Furthermore the new R32 models blend a host of outstanding features with a premium quality, sophisticated design. Offering high efficiencies, advanced control options and extended pipe runs, the range is extremely flexible and cost effective.







#### Benefits of R32 compared to R410A

- 4 66% lower GWP of 675
- 4 More environmentally friendly
- 4 20% less refrigerant volume requirement
- Overall higher system efficiency



Comfort takes on new meaning with Mitsubishi Electric Power Inverter Systems. Adopted the world over for their space-saving design, quiet operation, energy efficiency and durability, there is a wide variety of indoor unit designs and outdoor unit capacities ensuring the flexibility to meet the most challenging of heating and cooling needs, whether domestic or commercial.

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## Mr.SUM Product Line-up

Refriger	ant			R410A		
		2.5kW	3.5kW	5.0kW	6.0kW	7.1kW
Ducted	PEAD Series					R410A PEAD-M71JAA
Ducted	PEA Series					
Ceiling Concealed	SEZ Series		R410A SEZ-KD35VAQ	R410A SEZ-KD50VAQ	R410A SEZ-KD60VAQ	R410A SEZ-KD71VAQ
High Wall	PKA Series					
Ceiling	SLZ Series	R410A SLZ-KF25VA	R410A SLZ-KF35VA	R410A SLZ-KF50VA	R410A SLZ-KF60VA	
Cassette	PLA Series					R410A PLA-M71EA
Under- Ceiling	PCA Series			R410A PCA-M50KAQ	R410A PCA-M60KAQ	R410A PCA-M71KA
Outdoor Unit		R410A SUZ-KA25VAD2	R410A SUZ-KA35VAD2	R410A SUZ-KA50VAD2	R410A SUZ-KA60VAD2	R410A SUZ-KA71VAD2



	R	32			R410A	
7.1kW	10.0kW	12.5kW	14.0kW	16.0kW	18.9kW	22.0kW
PEAD-M71JAA	PEAD-M100JAA	PEAD-M125JAA	PEAD-M140JAA			
	PEA-M100GAA	R32 PEA-M125GAA	PEA-M140GAA	R410A PEA-RP170WJA	R410A PEA-RP200WJA	R410A PEA-RP250WHA
R32	R32					
PKA-M71KAL	PKA-M100KAL					
PLA-M71EA	PLA-M100EA	PLA-M125EA	PLA-M140EA			
PCA-M71KA	<b>R32</b> PCA-M100KA	<b>R32</b> PCA-M125KA	PCA-M140KA			
PUZ-ZM71VHA	PUZ-ZM100VKA	PUZ-ZM125VKA	PUZ-ZM140VKA	PUZ-RP170VKA	PUZ-RP200YKA	PUHZ-RP250YKM

## **PEAD Series**



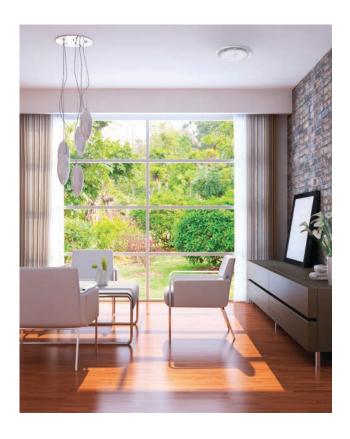




#### **Ducted Systems**

The thin, low-profile, ceiling-concealed PEAD indoor units are the perfect answer for air conditioning requirements of buildings with minimum ceiling installation space and wide-ranging external static pressure. Energy-saving efficiency has been improved, thereby reducing electricity consumption and contributing to further reductions in operating cost.





#### **Compact Indoor Units**

The height of the PEAD (7.1kW~14.0kW) models has been unified to 250mm making installation possible in low ceilings with minimal clearance space. It has variable airflow settings to ensure the best operation to match virtually all room layouts.

## Wide Selection of Fan Speeds and External Static Pressure

All PEAD models incorporate five-stage external static pressure conversions and three fan speed selections, offering the ultimate in comfort diversity. With a wide range of adjustable static pressures (35-125Pa), PEAD Series units are applicable to a wide range of building types and applications.

#### **Zone Controller (Optional)**



The optional Zone Controller brings intuitive yet simple control to a whole new level, with the ability to control up to 8 zones, automatic unloading/ramping and energy saving sensor functions.

Find out more about this controller on page 16.

#### Specifications: PEAD Ducted Series

Specification	s: PEAD L	lucted Ser	ies										
Refrigerant			R4	10A				R	32				
Indoor Unit			PEAD-N	M71JAA	PEAD-N	M71JAA	PEAD-N	1100JAA	PEAD-M125JAA		PEAD-M140JAA		
Outdoor Unit			SUZ-KA	71VAD2	PUZ-ZN	M71VHA	PUZ-ZN	100VKA	PUZ-ZM	I125VKA	PUZ-ZN	PUZ-ZM140VKA	
Function			Cooling	ing Heating Cooling Heating Cooling		Heating	Cooling	Heating	Cooling	Heating			
Capacity (min	nmax.)	(kW)	7.1 (2.8-8.1)	8.0 (2.6-10.2)	7.1 (3.3-8.1)	8.0 (3.5-10.2)	10.0 (4.9-11.4)	11.2 (4.5-14.0)	12.5 (5.5-14.0)	14.0 (5.0-16.0)	14.0 (6.2-15.3)	16.0 (5.7-18.0)	
Power Input		(kW)	2.10	2.04	1.85	1.93	2.67	2.80	3.66	3.52	4.37	4.18	
Rated EER/C	OP		3.38	3.92	3.83	4.14	3.74	4.00	3.41	3.97	3.20	3.82	
Rated AEER/	ACOP		3.34	3.87	3.63	3.93	3.60	3.86	3.32	3.86	3.13	3.73	
Power Supply	/						Single-Phase	e, 50Hz, 230V					
Airflow (Lo. L.)		m³/min	17.5-	21-25	17.5-	21-25	24-2	9-34	29.5-3	5.5-42	32-39-46		
Airflow (Lo-H	1)	L/S	292-3	50-417	292-3	50-417	400-48	33-567	492-59	92-700	533-650-767		
Sound Press	ure Level	(dB)	30-3	4-39	30-3	4-39	33-3	8-42	36-4	0-44	40-4	4-49	
External Stati	c Pressure	e Pa					35/50/70	/100/125					
	Height	(mm)		25	50			25	50		25	50	
Dimensions	Width	(mm)		1,1	1,100			1,4	.00		1,600		
	Depth	(mm)		73	732			732			732		
Weight		(kg)		3	0		3	9	4	.0	44		

Refer to page 18 for outdoor specifications

### **PEA Series**







#### **Ducted Systems**

The PEA Series' high static airflow allows air to be directed to different areas of your home or office with ease, ideal for heating or cooling a number of rooms at once. With an aesthetically pleasing ceiling installation and vast line-up of performance functions, the PEA Series provides the ultimate in comfort.

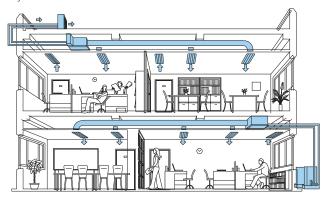






## Flexible Duct Design Enables Use of High-Pressure Static Fan

With a maximum 150Pa external static high-pressure setting, PEA Series models offer complete flexibility in duct design. The increased variation in airflow options ensures operation that best matches virtually all room layouts.

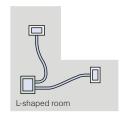


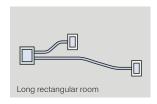
#### New PEA-RP170/200/250

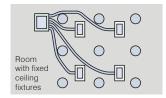
For greater room capacities, these units provide easier handling with two-piece construction and increased variation in airflow; ensuring operation that suits most room layouts.

#### **Versatile and Easy Installation Options**

PEA Series models offer both versatility and ease of installation/application; for example, it is possible to adjust the distance between the air-intake and air-outlet vents to create the optimal airflow configuration.







#### **Zone Controller (Optional)**



The optional Zone Controller brings intuitive yet simple control to a whole new level, with the ability to control up to 8 zones, automatic unloading/ramping and energy saving sensor functions.

Find out more about this controller on page 16.

Specifications: PEA Ducted Series

Specifications: F	PEA DUCTE	ea Series												
Refrigerant					R	32					R4°	10A		
Indoor Unit			PEA-M	100GAA	PEA-M	125GAA	PEA-M	140GAA	PEA-RP170WJA		PEA-RP200WJA		PEA-RP	250WHA
Outdoor Unit			PUZ-ZN	I100VKA	PUZ-ZN	I125VKA	PUZ-ZN	1140VKA	PUZ-RP	170VKA	PUZ-RP	PUZ-RP200YKA PUHZ-RP25		P250YKM
Function	unction		Cooling	Heating	Cooling	Heating								
Capacity (minn	max.)	(kW)	10.0 (4.9-11.4)	11.2 (4.5-14.0)	12.5 (5.5-14.0)	14.0 (5.0-16.0)	14.0 (6.2-15.3)	16.0 (5.7-18.0)	16.0 (9.0-19.5)	20.0 (9.5-22.4)	18.9 (9.0-22.4)	22.4 (9.5-25.0)	22.0 (11.2-27.0)	25.0 (12.5-29.0)
Power Input		(kW)	2.39	2.51				3.90	4.94	6.00	5.92	6.89	6.11	6.89
Rated EER/COP	*1		4.18	4.46	3.55	4.28	3.41	4.10	3.23	3.33	3.19	3.25	3.60	3.62
Rated AEER/AC	OP		4.01	4.28	3.45	4.15	3.33	3.99	3.16	3.26	3.11	3.11 3.18		3.37
Power Supply						Single-Phase	e, 50Hz, 230V	1				Three-phase	e, 50Hz, 400V	1
A:=f1=(l = 1.1:)		m³/min	34	-42		48	-60			50-6	61-72		58-71-84	
Airflow (Lo-Hi)		L/S	567	-700		800-	1000			833-1017-1200				33-1400
Sound Pressure	Level *2	(dB)	39	-42		42	-45		38-4	1-44	40-4	3-46	40-4	13-46
External Static P	ressure P	a a			50/10	0/150					60/75/1	00/150		
	Height	(mm)			40	00					47	70		
Dimensions	Width	(mm)	1,400							13	70			
	Depth	(mm)		634							11.	20		
Weight		(kg)			6	3					10	08		

<sup>\*1</sup> Rated EER/COP for PEA-RP170WJA are measured at ESP 75 Pa \*2 Sound pressure level are measured in anechoic chamber at ESP 150 Pa

## SEZ Series

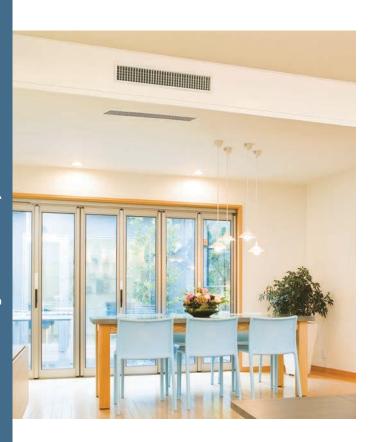




#### **Ceiling Concealed Systems**

The SEZ Series is conveniently hidden in the ceiling cavity with only the grilles visible. Compact, whisper quiet and highly efficient, these concealed units fit easily and discreetly into rooms with lowered or bulkhead ceilings.





#### **Compact Design**

Ceiling concealed and a slim 200mm in height, the SEZ Series is ideal for tight installation spaces.

#### **Quiet Comfort**

The SEZ Series offers whisper quiet operation, starting at a hushed 23dBA.

#### **Air Cleaning Filter**

This built-in filter removes dust and other irritating particles, keeping the air clean at all times. Maintenance is as simple as vacuuming. The long-life filter in the SEZ Series indoor units can be used for approximately 2,500 hours before requiring replacement.

#### **Easy Installation**

The SEZ Series' lightweight design and low unit height makes for an easier and more convenient installation.

Specifications: SEZ Ceiling-Concealed Series

j-Curicean	eu Selles															
					R4	10A			1.1 8.0 (-8.3) (2.6-10.4) 29 2.30 10 3.48							
		SEZ-KE	035VAQ	SEZ-KE	050VAQ	SEZ-KE	060VAQ	SEZ-KE	071VAQ							
		SUZ-KA	35VAD2	SUZ-KA	50VAD2	SUZ-KA	60VAD2	SUZ-KA	71VAD2							
Function			Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating							
Capacity (minmax.) (kW)			4.0 (1.7-5.0)	5.0 (2.3-5.6)	6.0 (1.7-7.2)	6.0 (2.3-6.3)	7.0 (2.5-8.0)	7.1 (2.8-8.3)								
Power Input (kW)			1.14	1.40	1.78	1.77	2.07	2.29	2.30							
Rated EER/COP			3.51	3.57	3.37	3.39	3.38	3.10	3.48							
Rated AEER/ACOP				3.50	3.32	3.34	3.34	3.06	3.44							
				V	: Single-phas	se, 50Hz, 230	V									
	m³/min	7-9-11		10-12	2.5-15	12-15-18		12-16-20								
	L/S	117-15	50-183	167-20	08-250	200-25	50-300	200-20	67-333							
		5/15/	35/50	5/15/	35/50	5/15/	35/50	5/15/	35/50							
	(dB)	23-2	8-33	30-3	34-37	30-34-38		30-3	5-40							
Height (mm)			20	00			20	00								
Width	(mm)		99	90		1,190										
Depth	(mm)		70	00		700										
	(kg)	2	:1	2	!3		2	7								
	Height Width	(kW)  m³/min L/S  (dB)  Height (mm)  Width (mm)  Depth (mm)	SEZ-KI SUZ-KA Cooling  (kW) 3.5 (1.4-3.9)  (kW) 1.04 3.37 3.30   m³/min 7-9 L/S 117-18 5/15/ (dB) 23-2  Height (mm) Width (mm) Depth (mm)	SEZ-KD35VAQ   SUZ-KA35VAD2   Cooling   Heating   Heating   (kW)   3.5   4.0   (1.7-5.0)   (1.7-5.0)   (kW)   1.04   1.14   3.37   3.51   3.30   3.45	SEZ-KD35VAQ   SEZ-KE     SUZ-KA35VAD2   SUZ-KA     Cooling	SEZ-KD35VAQ   SEZ-KD50VAQ   SUZ-KA50VAD2   SUZ-KA	R410A   SEZ-KD35VAQ   SEZ-KD50VAQ   SEZ-KD	R410A   SEZ-KD35VAQ   SEZ-KD60VAQ   SEZ-KD60VAQ   SUZ-KA35VAD2   SUZ-KA50VAD2   SUZ-KA60VAD2   SUZ-KA60VAD2	SEZ-KD35VAQ   SEZ-KD60VAQ   SEZ-KD60VAD2   SUZ-KA60VAD2   SU							

Refer to page 18 for outdoor specifications.

## **PKA Series**





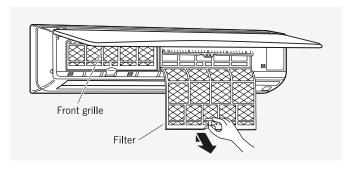
#### **High Wall Systems**

The large capacity PKA Series is both elegant and compact. With greater placement options and high airflow, PKA Series units are ideal for light commercial use (i.e. offices, stores, and server rooms).



#### **Quick Clean Grille**

The intake grille can easily slide out completely, allowing simple cleaning without any special tools; making it easy to clean in minutes by washing in water.



#### **Wired Remote Controller Available (Optional)**



A separately sold wired remote controller and terminal block are available to suit various installation sites. When connecting a wired remote controller the MAC-334IF-E interface is not required.

Specifications: PKA High Wall Series

Refrigerant				R	32				
Indoor Unit			PKA-N	171KAL	PKA-M	100KAL			
Outdoor Unit			PUZ-ZN	//71VHA	PUZ-ZM	100VKA			
Function	Function			Heating	Cooling	Heating			
Capacity (min	-max.)	(kW)	7.1 (3.3-8.1)	8.0 (3.5-10.2)	10.0 (4.9-11.4)	11.2 (4.5-14.0)			
Power Input		(kW)	1.86	2.12	2.81	3.10			
Rated EER/CO	P		3.81	3.77	3.77 3.55				
Rated AEER/AG	COP		3.61	3.60	3.43	3.49			
Power Supply			V	V: Single-phase, 50Hz, 230V					
Airflow (Lo-Mic	4 LI:/	m³/min	18-2	0-22	20-23-26				
All HOW (LO-IVIIC	u-mi)	L/S	300-30	33-367	333-38	33-433			
Sound Pressur	e Level	(dB)	39-4	2-45	41-4	5-49			
	Height	(mm)		36	35				
Dimensions	Dimensions Width (mm)			1,1	70				
Depth (mm)				29	95				
Weight		(kg)		2	1				

Refer to page 18 for outdoor specifications

#### **Auto-Vane Shutter**

The vane closes automatically when the unit is not running, creating a sleek flat finish that is aesthetically pleasing.

#### **Suitable for Server Room Applications**

The PKA Series provides an economical split system solution for high sensible applications due to their larger coil size. As a result they are ideal for applications such as server rooms and laboratories where there is a need for sensible cooling.

#### **Drain Pump Option**

Installation of a drain pump enables a drain outlet as high as 800mm above the base of the indoor unit. Drain water can be discharged easily even if the surface where the wall-mounted unit does not have direct access outside; increasing the degree of freedom for installation.



### **SLZ Series**

#### **Compact Ceiling Cassette Systems**

The SLZ Series provides a smart solution to comfortable and efficient heating and cooling. Combining a stylish square design with the latest energy-saving technologies, it is designed to fit flush into ceilings – making it ideal in both homes and commercial spaces.

#### 3D i-See Sensor

The 3D i-See Sensor works to detect the floor temperature and how many people are present in the room; automatically switching to the optimal operating mode based on this information. With a total of 8 sensors, which rotate a full 360° in three minute intervals, the 3D i-See Sensor is able to detect people's positions within the room to provide direct or indirect airflow, as preferred.

Find out more about this feature on page 17.

#### Stylish, Slimline Design

With an inconspicuous look that blends seamlessly into any room, the SLZ Series' pure white colour and compact, linear design is ideal for discreet heating and cooling. A recipient of the Good Design Award, the new SLZ Series fits into narrow ceiling spaces with a height of only 245mm.

#### **Low Noise Levels**

The patented 3D turbo fan with two-stage blade structure ensures low noise operation, for a quieter comfortable environment. Starting from a hushed 25dBA\*, the sound level has been reduced by 2–4 dB from the previous model.

#### **Easy Installation**

The SLZ Series comes equipped with a temporary suspension hook-on grille; improving efficiency during installation. Installation is also possible without removing screws for the corner panel and control box, enabling rapid and safe installation by a single person.

#### Fresh Air Intake

A duct opening is provided in the main body making it possible to bring fresh air in directly, where it can then be heated to provide clean, refreshing comfort.

\*Indoor sound level







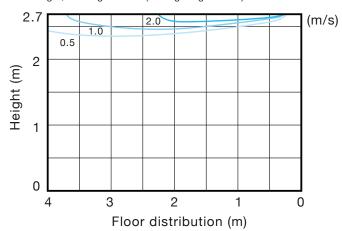


#### **Horizontal Airflow**

The SLZ Series eliminates uncomfortable draughts and provides improved airflow control with six different discharge angles.

The air discharge channels provide a lateral airflow advantage; ensuring users are not susceptible to airflow and air is discharged evenly across the entire space.

#### Flow angle, cooling at 20°C (ceiling height 2.7m)





Specifications: SLZ Compact Ceiling Cassette Series

Refrigerant						R4	10A					
Indoor Unit			SLZ-K	F25VA	SLZ-K	F35VA	SLZ-K	F50VA	SLZ-K	F60VA		
Outdoor Unit			SUZ-KA	SUZ-KA25VAD2 SUZ-KA50VAD		50VAD2	SUZ-KA60VAD2					
Function			Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating		
Capacity (mir	nmax.)	(kW)	2.5 (1.5-3.2)	3.0 (1.3-4.5)	3.5 (1.4-3.9)	4.0 (1.7-5.0)	5.0 (2.3-5.2)	5.0 (1.7-6.5)	5.6 (2.3-6.5)	6.0 (2.5-7.4)		
Power Input		(kW)	0.65	0.78	0.95	1.08	1.53	1.58	1.75	1.88		
Rated EER/C	OP		3.85	3.85	3.68	3.70	3.27	3.16	3.20	3.19		
Rated AEER/A	ACOP		3.73	3.75	3.61	3.63	3.21	3.11	3.16	3.15		
Power Supply	/					Single-phase	e, 50Hz, 230V					
Airflow		m³/min	6.5-7.	5-8.5	6.5-9	9-11.5	7-9-	11.5	7.5-11.5-13			
AITHOW		L/S	108-12	25-142	108-1	50-192	117-15	0-192	125-19	92-217		
Sound Pressu	ure Level	(dB)	25-2	8-31	25-3	3-39	27-3	4-39	32-4	0-43		
	Height	(mm)				Unit: 245,	Panel: 10					
Dimensions	Width	(mm)	Unit: 570, Panel: 625									
	Depth	(mm)	Unit: 570, Panel: 625									
Weight (indoo	or)	(kg)				Unit: 15,	Panel: 3					

Refer to page 18 for outdoor specifications.

## **PLA Series**

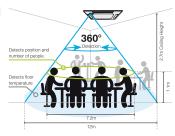
#### **Large Capacity Ceiling Cassette Systems**

These large capacity cassettes, with advanced airflow features and independent vane direction control, provide indoor comfort in a sleek unobtrusive design. Perfect for larger residential rooms or office spaces, the PLA Series provides consistent temperatures throughout the space you need to heat or cool.

#### 3D i-See Sensor

The PLA comes standard with 3D i-See Sensor Technology.

The 3D i-See Sensor works to detect the floor temperature and how many people are present in the room automatically



switching to the optimal operating mode. With a total of 8 sensors which rotate a full 360° in three minute intervals, it is able to detect people's position in the room to provide direct or indirect airflow as preferred.

#### **Horizontal Airflow**

The Horizontal Airflow function prevents both cold draughts and/or heating airflow from striking occupants directly, thereby keeping people from becoming over-chilled/ over-heated.

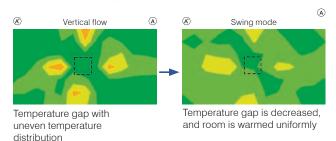


#### Sleek, Compact Design

The PLA features a sleek, square design with bevelled edges that provide a compact and modern finish.

#### **Wave Airflow Mode for Heating**

Advanced control of vanes, called Wave Airflow, provides even greater heat distribution by periodically moving vanes up and down to provide a consistent temperature throughout the room.



rifications: PLA Ceiling Cassette Serie

FLA CEII	ing Casse	ette Series										
		R4 <sup>-</sup>	10A				R	32				
		PLA-N	//71EA	PLA-N	PLA-M71EA PLA-M100EA		PLA-M125EA		PLA-N	1140EA		
		SUZ-KA	71VAD2	PUZ-ZN	И71VHA	PUZ-ZM	100VKA	PUZ-ZM	PUZ-ZM125VKA PUZ-ZM140Vł			
		Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating	
-max.)	(kW)	7.1 (2.8-8.1)	8.0 (2.6-10.2)	7.1 (3.3-8.1)	8.0 (3.5-10.2)	10.0 (4.9-11.4)	11.2 (4.5-14.0)	12.5 (5.5-14.0)	14.0 (5.0-16.0)	13.5 (6.2-15.3)	16.0 (5.7-18.0)	
	(kW)	2.07	2.19	1.78	2.03	2.43	2.94	3.55	3.58	3.93	4.48	
P		3.43	3.65	3.98	3.94	4.11	3.80	3.52	3.91	3.43 3.5		
COP		3.39	3.61	3.77	3.75	3.95	3.68	3.42	3.80	3.34 3.4		
						Single-phase	e, 50Hz, 230V					
	m³/min	16-17-	19-21	16-17-	-19-21	19-23	-26-29	21-25	-28-31	24-26-29-32		
	L/S	267-283	-317-350	267-283	-317-350	317-383-	-433-483	350-417	-467-517	400-433	-483-533	
e Level	(dB)	28-30-	-32-34	28-30	-32-34	31-34	-37-40	33-37	-41-44	36-39	-42-44	
Height	(mm)		Unit: 258,	Panel: 40				Unit: 298,	Panel: 40			
Width	(mm)		Unit: 840,	Panel: 950				Unit: 840,	Panel: 950			
Depth	(mm)		Unit: 840,	Panel: 950				Unit: 840,	Panel: 950			
)	(kg)		Unit: 21,	Panel: 5		Unit: 24, Panel: 5 Unit: 27, Panel: 5						
	max.) PCOP  Level Height Width Depth	max.) (kW) (kW) P COP  m³/min L/S e Level (dB) Height (mm) Width (mm) Depth (mm)	PLA-N SUZ-KA Cooling max.) (kW) 7.1 (2.8-8.1) (kW) 2.07 P 3.43 COP 3.39  m³/min 16-17- L/S 267-283 P Level (dB) 28-30 Height (mm) Width (mm) Depth (mm)	R410A PLA-M71EA SUZ-KA71VAD2 Cooling Heating  max.) (kW) 7.1 8.0 (2.6-10.2) (kW) 2.07 2.19 P 3.43 3.65 COP 3.39 3.61  m³/min 16-17-19-21 L/S 267-283-317-350 P Level (dB) 28-30-32-34  Height (mm) Unit: 258, Width (mm) Unit: 840, Depth (mm) Unit: 840,	R410A   PLA-M71EA   PLA-M	R410A	R410A	R410A PLA-M71EA PLA-M71EA PLA-M71EA PLA-M71EA PLA-M71EA PUZ-ZM100VKA  Cooling Heating Cooling Heating PLA-M71EA PUZ-ZM100VKA  Cooling Heating Cooling Heating PLA-M10EA PUZ-ZM100VKA  Cooling Heating Cooling Heating PLA-M10EA PUZ-ZM100VKA PLA-M10EA	R410A         R32           PLA-M71EA         PLA-M100EA         PUZ-ZM           Cooling         Heating         Cooling         11.2.5         Cooling         Heating         Cooling         Heating         Cooling         Heating	R410A   PLA-M71EA   PLA-M71EA   PLA-M100EA   PLA-M125EA	R410A   PLA-M71EA   PLA-M71EA   PLA-M10EA   PLA-M125EA   PLA-M	

Refer to page 18 for outdoor specifications







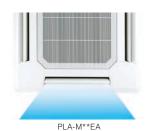




#### **Wide Airflow**

PLA Series Cassettes utilise wide-angle outlets to distribute airflow to all corners of the room, ensuring the room is cooled/heated in an even manner. Both horizontal airflow and fan speed have been reduced by 20% compared to conventional models, contributing to increased comfort for occupants.



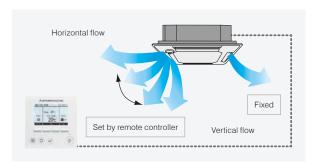


#### **Auto Fan Speed Mode**

The fan speed on PLA Series Cassettes is adjusted automatically, maintaining a comfortable environment at all times. At the start of operation, a high fan speed achieves quick heating/cooling of the room. Once the desired temperature is reached, the fan speed is reduced for stable, more efficient heating/cooling and greater comfort.

## Independent Vane Direction Setting (P Series Outdoor Only)

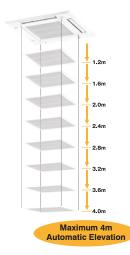
With the ability to independently control each vane's airflow pattern, PLA Series Cassettes are perfect for both residential and office/commercial environments.



#### **Deluxe Wireless Controller**

With a backlit screen for easy viewing, and advanced feature controls, the Deluxe Wireless Controller offers the ultimate in customised comfort.





#### **Automatic Grille Lowering Function (Optional)**

An Automatic Grille Lowering Function capable of stopping at eight different heights is available to simplify filter maintenance.

- The packaged elevating (up/down) controller in the grille (PLP-6EAJ) is compatible with both PUZ Series or SUZ Series Systems.
- The Wired PAR Remote Controller includes the Automatic Grille Lowering Function. This function is only available when the indoor unit is connected to the PUZ Series Outdoor.



#### Other Features

- Stylish indoor unit vane covers (when unit is turned off)
- Quiet operation with improved airflow path and powerful highcapacity flow fan
- Maximum upward draining of 850mm
- Deluxe Wireless Remote
   Controller option available
- Duct flange for fresh-air intake
- · Branch duct

## **PCA Series**

#### **Under-Ceiling Systems**

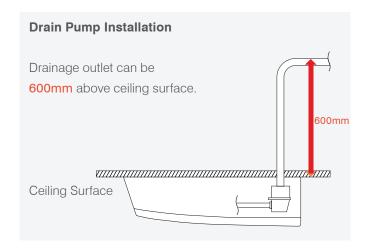
PCA Series high performance units are designed for style and efficiency. A stylish indoor unit design and airflow settings for both high and low-ceiling interiors expand installation possibilities. With 4 fan speed settings and auto air-speed adjustment, PCA Series units provide energy efficient comfort no matter the season.

#### Stylish Indoor Unit Design

The stylish, sharp design of the PCA indoor unit blends in well with ceilings, for an unobtrusive installation.

#### **Optional Drain Pump**

The pumping height of the optional drain pump has been increased from 400mm to 600mm, expanding flexibility in choice of unit location during installation work.



#### **Automatic Air-Speed Adjustment**



In addition to the conventional 4 fan speed settings, units are now equipped with an Automatic Air-Speed Adjustment Mode. This setting automatically adjusts the air-speed to conditions that match the room environment. At the start of heating/cooling operation, the airflow is set to high-speed to quickly heat/cool the room. When the room temperature reaches the desired setting, the airflow speed is decreased automatically for comfortable heating/cooling operation.

Specifications: PCA Under Ceiling Series

Refrigerant					R4 <sup>-</sup>	10A		
Indoor Unit			PCA-N	//50KA	PCA-N	160KA	PCA-M71KA	
Outdoor Unit			SUZ-KA	50VAD2	SUZ-KA	60VAD2	71VAD2	
Function			Cooling	Heating	Cooling	Heating	Cooling	Heating
Capacity (minmax.) (k		(kW)	5.0 (2.3-5.6)	6.0 (1.7-6.6)	6.0 (2.3-6.3)	7.0 (2.5-8.0)	7.1 (2.8-8.1)	8.0 (2.6-10.2)
Power Input (kV		(kW)	1.40	1.68	1.60	1.84	2.06	2.27
Rated EER/COP			3.57	3.57	3.75	3.80	3.45	3.52
Rated AEER/ACOP			3.50	3.51	3.69	3.76	3.40	3.48
Power Supply				V	: Single-phas	se, 50Hz, 230	V	
Airflow (Lo Mid LE)		m³/min	10-11-	-13-15	15-16	-17-19	16-17	-18-20
Airflow (Lo-Mid-Hi)		L/S	167-183-	-217-250	250-267-	-283-317	267-283	-300-333
Sound Pressure Lev	el	(dB)	32-34	-37-40	33-35	-37-40	35-37	-39-41
	Height	(mm)	23	30		20	30	
Dimensions Width		(mm)	96	60		1,2	280	
Depth (mr		(mm)	68	30	680			
Weight (kg)			2	6		3	2	

Refer to page 18 for outdoor specifications





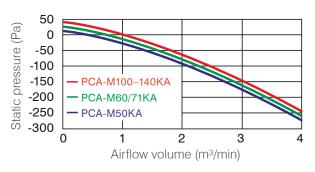




#### Fresh Outside-Air Intake

Units are equipped with a knock-out hole that enables the induction of fresh outside-air.

#### Outside-air intake characteristics



#### **High/Low-Ceiling Modes**

All PCA Series units are equipped with High and Low-Ceiling Operation Modes, that make it possible to switch the airflow volume to match room height. The ability to choose the optimum airflow volume makes it possible to optimise the breezy sensation felt throughout the room.

Capacity	High ceiling	Standard ceiling	Low ceiling
PCA-M50	3.5m	2.7m	2.5m
PCA-M60	3.5m	2.7m	2.5m
PCA-M71	3.5m	2.7m	2.5m
PCA-M100	4.2m	3.0m	2.6m
PCA-M125	4.2m	3.0m	2.6m
PCA-M140	4.2m	3.0m	2.6m



Specifications: PCA Under-Ceiling Series

Refrigerant						R	32			
Indoor Unit			PCA-N	Л71KA	PCA-N	1100KA	PCA-N	1125KA	PCA-N	1140KA
Outdoor Unit			PUZ-ZN	//71VHA	PUZ-ZM100VKA		PUZ-ZM125VKA		PUZ-ZM140VKA	
Function	Function		Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating
Capacity (minmax	.)	(kW)	7.1 (3.3-8.1)	8.0 (3.5-10.2)	10.0 (4.9-11.4)	11.2 (4.5-14.0)	12.5 (5.5-14.0)	14.0 (5.0-16.0)	13.5 (6.2-15.3)	16.0 (5.7-18.0)
Power Input	Power Input (kW)		1.82	2.15	2.55	3.28	3.77	4.22	4.15	4.72
Rated EER/COP	Rated EER/COP		3.90	3.72	3.92	3.41	3.31	3.31	3.25	3.38
Rated AEER/ACOP	Rated AEER/ACOP			3.55	3.77	3.31	3.22	3.23	3.17	3.31
Power Supply					V	: Single-phas	se, 50Hz, 230	V		
Airflow (Lo-Mid-Hi)		m³/min	16-17-	-18-20	22-24	-26-28	23-25	-27-29	24-26-	-29-32
All llow (Lo-Ivild-Hi)		L/S	267-283-	-300-333	367-400-433-467		383-417-450-483		400-433-483-533	
Sound Pressure Lev	/el	(dB)	35-37	-39-41	37-39-41-43			-43-45	41-43-	45-48
	Height	(mm)	20	30			20	30		
Dimensions	Dimensions Width (mm)		1,2	280			1,6	000		
	Depth (mm)		68	30			68	30		
Weight		(kg)	3	2	3	7	38		4	0

Refer to page 18 for outdoor specifications.

### Controllers

#### Wall Mounted 7-Day Controller

The PAR Controller allows you to program up to 8 stop/start patterns per day for up to 7 days at a time. With an easy to read full dot LCD backlit screen, simple menu format and a variety of operation control functions, temperature monitoring and management is available at the touch of a button.



PAR-\*MAA

#### **Optional Wall Mounted Simple Controller**

The PAC-YT52CRA Simple Controller provides simplified usage, with controls limited to On/Off, Mode, Room Temperature, Fan Speed and additional Vane Control for cassettes and high walls. The backlit LCD screen provides easy operation in dark conditions, and the slim flat-back shape makes for a simple installation.



PAC-YT52CRA

#### **Optional Touch Panel Controller**

The PAR-CT01 features a 3.5" HVGA Full Colour LCD touch panel screen, allowing 180 different colour patterns to be selected for control parameters or background. A simple operation panel is available to display only ON/



PAR-CT01

OFF, set temperature and fan speed – ideal for hotels. Your company logo or image can be displayed on the screen and there is the ability to control two spaces and communicate with a smart phone or tablet device via Bluetooth.

#### **Optional Wi-Fi Zone Control**

With the addition of awardwinning Mitsubishi Electric Wi-Fi Control, the Zone Controller's capabilities are expanded even further. Advanced temperature



monitoring and management, customisable operation and expanded functionality are available in the palm of your hand with the Wi-Fi Control App.

Now you can control and monitor ducted heat pump zones in real time from absolutely anywhere via your smartphone, tablet or online account; for the ultimate in total comfort.

#### **Optional Wall Mounted Zone Controller**

The PAC-ZC40~80 Zone
Controller brings expanded
functionality and interaction
to realise even greater energy
savings. With the ability to control
up to 8 zones\*, equipped with
automatic unloading/ramping
and 3 built-in sensor functions



PAC-ZC40(H/L)-E

(temperature, occupancy, brightness), the Zone Controller brings intuitive, yet simple control to a whole new level.

\*8 zones available with PAC-ZC80(H/L)-E.

#### **Temperature Sensor**

Sensing the return air of the indoor ducted unit is not always ideal. With an inbuilt thermostat (PAR-ZC01ME-E Wall Controller) the Zone Controller allows the actual usable space temperature to be measured, offering a more realistic and timely temperature measurement where it is needed most.

#### **Occupancy Sensor**

Incorporating a built in Occupancy Sensor, the Zone Controller (via the PAR-ZC01ME-E Wall Controller) constantly monitors the usable area to detect vacancy. Once detected, the Zone Controller implements one of four user-defined energy-saving control options to reduce energy consumption; turn the unit on/off, lower the fan speed, temperature offset, or turn user designated zones on/off.

#### **Brightness Sensor**

Working in conjunction with the Occupancy Sensor, the Brightness Sensor can be set to maximise energy savings when it detects user defined "Light" or "Dark" conditions (lux values).

#### **Backlit LCD Touch Screen**

Featuring a backlit LCD screen for operation in dark conditions, and a user-defined LED indicator that lights up to indicate the current operation mode i.e. red for heating, blue for cooling, green for night setback, operation management is clear and simple.

### Advanced Feature



#### 3D i-See Sensor - PLA and SLZ Cassette Series

#### 360° Temperature Monitoring

The 3D i-See Sensor is an infrared-based sensor that monitors floor-level temperatures throughout the room.

The 3D i-See Sensor works to ensure even temperature distribution and maximise room comfort through 360° sensing that covers the whole floor space; giving a more accurate and even temperature reading and improving energy efficiency.

#### 3D i-See Sensor Operation

The 3D i-See Sensor rotates 90° every two minutes\*, taking five second measurements at each position to accurately determine floor-level temperatures on all sides of the room. The 3D i-See Sensor calculates the temperature by measuring the infrared rays emanating from the walls and floors

#### **Detects Number of People**

The 3D i-See Sensor detects the number of people in the room and adjusts the power accordingly. This makes automatic power-saving operation possible in places where the number of people changes frequently. Additionally, when the area is continuously unoccupied, the system switches to a more enhanced power-saving mode. Depending on the setting, it can also stop the operation.

#### **Detects People's Position**

Once a person is detected, the angle of the vane is automatically adjusted. Each vane can be independently set by the user to "Direct Airflow" or "Indirect Airflow".

#### **Highly Accurate Occupancy Detection**

A total of 8 sensors rotate a full 360°, in three minute intervals. In addition to detecting human body temperature, the 3D i-See Sensor detects the number of people and their positions.

#### Even Airflow - Airflow Only Where You Need It

With Even Airflow Mode, the 3D i-See Sensor memorises people's movements and furniture positions, efficiently distributing airflow only to where it is needed.

#### No Occupancy Modes - for Energy Savings

The 3D i-See Sensor detects whether or not there are people in the room, and automatically switches to one of the No Occupancy Modes, as set by the user.

In No Occupancy Energy Saving Mode, when no one is in the room, the unit automatically reduces power consumption by approximately 10% after ten minutes, and 20% after sixty minutes. In No Occupancy Auto-Off Mode, when no one is in the room, the unit turns off automatically.



\* The sensor rotates 360° once every two minutes when there is significant temperature disparity and once every five minutes when a stable, even temperature has been reached

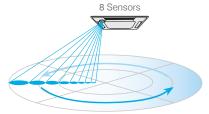


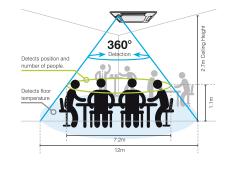
#### **Detects number of people**



#### Detects people's position







## R410A Outdoor Unit Specifications



Outdoor Unit		6	6	0	0	0				
		SUZ-KA25VAD2	SUZ-KA35VAD2	SUZ-KA50VAD2	SUZ-KA60VAD2	SUZ-KA71VAD2				
Refrigerant				R410A						
External Finish			Munsell 3.0Y 7.8/1.1							
Power Supply		Single-phase, 50Hz, 230V								
Compressor Output	(kW)	0.65	0.65	0.9	0.9	1.2				
Airflow (Cooling/Heating)	m³/min(L/S)	30.1 (501)/35.1 (585)	35.3 (588)/35.1 (585)	47.8 (796)/46.3(771)	58.2 (970)/49.2 (820)	57.1 (951)/48.2 (803)				
Sound Pressure Level (Cooling/Heating)	(dB) *2	46/46	49/50	52/52	55/55	55/55				
Sound Power Level	(dB)	58	62	65	65	69				
Dimensions (Height x Width x Depth) (mm)		550x800x285	550x800x285	880x840x330	880x840x330	880x840x330				
Weight	(kg)	31	35	51	51	54				
Piping Length (Chargeless/ Max.)	(m)	7/20	7/20	7/30	7/30	7/30				
Breaker Size	(A)	10	10	20	20	20				

Outdoor Unit		0			
		PUZ-RP170VKA2	PUZ-RP200YKA	PUHZ-RP250YKA	
Refrigerant			R410A		
External Finish		Munsell 3.0Y 7.8/1.1	Munsell 3.0Y 7.8/1.1	Munsell 5.0Y 8.0/1.0	
Power Supply		Single-phase, 50Hz, 230V	Three-phase, 50Hz, 400V		
Compressor Output	(kW)	3.0	3.7	6.9	
Airflow (Cooling/Heating)	m³/min(L/S)	140 (2,330)	140 (2,330)	175 (2.917)	
Sound Pressure Level (Cooling/Heating)	(dB)*2	58/59	58/59	58/58	
Sound Power Level	(dB)	76	76	78	
Dimensions (Height x Width x Depth)	(mm)	1,338x1,050x330	1,338x1,050x330	1,650x920x740	
Weight	(kg)	124	135	199	
Piping Length (Chargeless/ Max.) (m)		30/75	30/75	0/75	
Protection Device	Discharge thermo, HP switch				
Breaker Size	(A)	40	32	32	

#### Amount of Required Refrigerant (R410A: kg)

Dining Longth	Factory Charged (kg)	Additional Charged (kg)						
Piping Length	7m	10m	15m	20m	25m	30m		
SUZ-KA25	0.8	0.09	0.24	0.39	-	-		
SUZ-KA35	1.15	0.09	0.24	0.39	-	-		
SUZ-KA50	1.6	0.06	0.16	0.26	0.36	0.46		
SUZ-KA60	1.6	0.06	0.16	0.26	0.36	0.46		
SUZ-KA71	1.8	0.165	0.44	0.715	0.99	1.265		

Distant south	Factory Charged (kg)	Additional Charged (kg)						
Piping Length	30m	40m	50m	60m	70m	75m		
PUZ-RP170	7.7	0.9	1.8	2.7	3.6	4.5		
PUZ-RP200	7.7	0.9	1.8	2.7	3.6	4.5		

<sup>\*</sup>Above specifications are for outdoor units only

<sup>\*2</sup>Sound pressure measurements were conducted in an anechoic chamber

The actual noise level depends on the distance from the unit and the acoustic environment

## **R32**

## R32 Outdoor Unit Specifications

Outdoor Unit		R32	R32	R32	R32	
		PUZ-ZM71VHA	PUZ-ZM100VKA	PUZ-ZM125VKA	PUZ-ZM140VKA	
Refrigerant		R	32			
External Finish		Munsell 3	.0Y 7.8/1.1			
Power Supply	Single-phase, 50Hz, 230V					
Compressor Output	(kW)	1.3	2.5	2.5	2.5	
Airflow (Cooling/Heating)	m³/min(L/S)	55 (915)	110 (1,831)	120 (1,996)	120 (1,996)	
Sound Pressure Level (Cooling/ Heating)	(dB)*2	47/51	49/51	50/52	50/52	
Sound Power Level	(dB)	67	69	70	70	
Dimensions (Height x Width x Depth)	(mm)	943x950x330	1,338x1,050x330	1,338x1,050x330	1,338x1,050x330	
Weight	(kg)	70	113	113	113	
Piping Length (Chargeless/ Max.)	(m)	30/50	30/75	30/75	30/75	
Protection Device	Discharge thermo, HP switch					
Breaker Size	(A)	25	32	32	40	

#### Amount of Required Refrigerant (R32: kg)

Dining Laugh	Factory Charged (kg)	Additional Charged (kg)					
Piping Length	30m	40m	50m	60m	75m		
PUZ-ZM71	2.8	0.4	0.8	-	-		
PUZ-ZM100/125/140	4.0	0.4	0.8	1.2	1.8		

#### Refrigerant Piping

Compain	Between Indoor ar	nd Outdoor Units	Dina Cina OD (mm in )	Thickness (mm)	
Capacity	Max. Height Difference (m)	Max. Piping Length (m)	Pipe Size OD (mm - in.)		
SUZ-KA25	12	20	Liquid: Ø 6.35 – 1/4"	t 0.8	
5UZ-NA25	12	20	Gas: Ø 9.52 - 3/8"	t 0.8	
SUZ-KA35	12	20	Liquid: Ø 6.35 – 1/4"	t 0.8	
SUZ-NA35	12	20	Gas: Ø 9.52 - 3/8"	t 0.8	
SUZ-KA50	30	30	Liquid: Ø 6.35 – 1/4"	t 0.8	
302-NA00	30	30	Gas: Ø 12.7 – 1/2"	t 0.8	
SUZ-KA60	30	30	Liquid: Ø 6.35 – 1/4"	t 0.8	
SUZ-NAOU			Gas: Ø 15.88 – 5/8"	t 1.0	
SUZ-KA71	30	30	Liquid: Ø 9.52 – 3/8"	t 0.8	
SUZ-NA/ I			Gas: Ø 15.88 – 5/8"	t 1.0	
PUZ-ZM71	30	50	Liquid: Ø 9.52 – 3/8"	t 0.8	
POZ-ZIVI7 I			Gas: Ø 15.88 – 5/8"	t 1.0	
PUZ-ZM100/125/140	30	75	Liquid: Ø 9.52 – 3/8"	t 0.8	
FOZ-ZIVI100/125/140	30	75	Gas: Ø 15.88 – 5/8"	t 1.0	
PUZ-ZM170	30	75	Liquid: Ø 9.52 – 3/8"	t 0.8	
POZ-ZM170	30		Gas: Ø 25.4 – 1"	t 1.0	
PUZ-ZM200	30	75	Liquid: Ø 9.52 – 3/8"	t 0.8	
PUZ-ZM200			Gas: Ø 25.4 – 1"	t 1.0	
PUHZ-RP250	30	75	Liquid: Ø 9.52 – 3/8"	t 0.8	
PURZ-RP20U	30	75	Gas: Ø 22.2 - 7/8"	t 1.0	

<sup>\*</sup>Above specifications are for outdoor units only

<sup>\*2</sup>Sound pressure measurements were conducted in an anechoic chamber

The actual noise level depends on the distance from the unit and the acoustic environment



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